

COMTUF 621

PA66-GX13

LyondellBasell Industries

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.007	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Break	72	MPa	ASTM D 638
Elongation at Break	5	%	ASTM D 638
Flexural Modulus	3848	MPa	ASTM D 790
Flexural Strength	118	MPa	ASTM D 790
Izod Impact notched, 1/8 in	76.9	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	247	°C	ASTM D 648
DTUL @ 264 psi	202	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1180	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Regional Availability

North America