

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	22000 / 18000	MPa	ISO 527
^[C] Stress at break	268 / 195	MPa	ISO 527
^[C] Strain at break	2.1 / 3.1	%	ISO 527
Flexural modulus, 23°C	19000 / -	MPa	ISO 178
Flexural strength	416 / -	MPa	ISO 178
^[C] Charpy impact strength, +23°C	98 / 100	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	14 / 22	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	264 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	257 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1690 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Natural Color

Applications

Automotive