

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.0035	mm/mm	ASTM D 955

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Charpy impact strength, +23°C	95 / 97	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	16 / 18	kJ/m ²	ISO 179/1eA
ASTM Data			
Tensile Modulus	210 / 170	MPa	ASTM D 638
Tensile Strength	18000 / 13000	MPa	ASTM D 638
Flexural Modulus	16500 / 9600	MPa	ASTM D 790
Flexural Strength	305 / 250	MPa	ASTM D 790
Rockwell Hardness	R 125 / R 120	-	ASTM D 785

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Coefficient of Thermal Expansion, MD	12	E-6/K	ASTM D 696
DTUL @ 66 psi	260	°C	ASTM D 648
DTUL @ 264 psi	260	°C	ASTM D 648
Melting Temperature	260	°C	ASTM D 3418

Electrical properties	dry / cond	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	35 / -	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.01 / -	-	ASTM D 150
Dielectric Constant, 1 MHz	3.7 / -	-	ASTM D 150
Volume Resistivity	1E15 / -	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.5	%	ASTM D 570
Density	1720	kg/m ³	ASTM D 792

Characteristics

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Asia Pacific

Applications

Automotive, Electrical and Electronical