

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	8700	MPa	ISO 527
Stress at break	160	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus, 23°C	8000	MPa	ISO 178
Izod notched impact strength, +23°C	12	kJ/m ²	ISO 180/1A
Izod notched impact strength	8	kJ/m ²	ISO 180/1A
Temperature	-40	°C	-
Rockwell hardness	L 108	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	248	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	250	°C	ISO 75-1/-2
Vicat softening temperature, B	245	°C	ISO 306
Coeff. of linear therm. expansion, parallel	28	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	90	E-6/K	ISO 11359-1/-2
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.7	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	2.8	-	IEC 62631-2-1
Dissipation factor, 1MHz	119	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	17	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	6	%	Sim. to ISO 62
Humidity absorption	1.2	%	Sim. to ISO 62
Density	1330	kg/m ³	ISO 1183

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Special Characteristics

Flame retardant