

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.7</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>1.1</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>4200</b>	MPa	ISO 527
Yield stress	<b>95</b>	MPa	ISO 527
Yield strain	<b>3</b>	%	ISO 527
Stress at break	<b>90</b>	MPa	ISO 527
Strain at break	<b>5</b>	%	ISO 527
Charpy impact strength, +23°C	<b>75</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	<b>85</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>20</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>230</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>255</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>230</b>	°C	ISO 306
Coeff. of linear therm. expansion, parallel	<b>75</b>	E-6/K	ISO 11359-1/-2
<b>Electrical properties</b>			
<b>ASTM Data</b>			
Surface Resistivity	<b>1E12</b>	Ohm	ASTM D 257
<b>Other properties</b>			
Density	<b>1180</b>	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>90 - 100</b>	°C	-
Pre-drying - Time	<b>3</b>	h	-
Melt temperature	<b>260 - 290</b>	°C	-
Mold temperature	<b>60 - 80</b>	°C	-

**Characteristics**

**Processing**

Injection Molding

**Regional Availability**

Europe