

**HBA5830G**

(PBT+ASA)-GX30

Shanghai Kumho Sunny Plastics Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	12	g/10min	ISO 1133
Temperature	265	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	120	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus, 23°C	8000	MPa	ISO 178
Flexural strength	180	MPa	ISO 178
Charpy impact strength, +23°C	50	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	7	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	8	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	190	°C	ISO 75-1/-2

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E15	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1450	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	245 - 260	°C	-
Mold temperature	50 - 80	°C	-
Zone 1	235 - 240	°C	-
Zone 2	240 - 260	°C	-
Zone 3	240 - 260	°C	-
Nozzle temperature	250 - 260	°C	-
Screw speed	20 - 100	rpm	-
Back pressure	0.2 - 0.8	MPa	-

**Characteristics****Processing**

Injection Molding

**Applications**

Automotive

**Regional Availability**

Asia Pacific