

**Bergamid™ X BG6600-8046 HS BK001**

PA66

Avient Corporation

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.017</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength	<b>80</b>	MPa	ASTM D 638
Flexural Modulus	<b>2800</b>	MPa	ASTM D 790
Flexural Strength	<b>100</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>30</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
DTUL @ 264 psi	<b>65</b>	°C	ASTM D 648
<b>Other properties</b>			
Density	<b>1140</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>80 - 90</b>	°C	-
Pre-drying - Time	<b>4 - 6</b>	h	-
Mold temperature	<b>65 - 85</b>	°C	-
Zone 1	<b>260 - 280</b>	°C	-
Zone 2	<b>260 - 280</b>	°C	-
Zone 3	<b>260 - 280</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Special Characteristics**

Heat stabilized or stable to heat

**Delivery form**

Black

**Regional Availability**

Asia Pacific