

**Product Texts**

Base Polymer	Polyamide 66
Special Features	high impact modified,heat stabilised
Typical Applications	housings

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>2100 / -</b>	MPa	ISO 527
<sup>[C]</sup> Yield stress	<b>55 / -</b>	MPa	ISO 527
<sup>[C]</sup> Yield strain	<b>5.7 / -</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>N / -</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>75 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>60 / *</b>	°C	ISO 75-1/-2

[C]: CAMPUS

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Density	<b>1080 / -</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific, Near East/Africa

**Special Characteristics**

High impact or impact modified

**Other text information****Injection molding**

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content 0,15 % max. moisture content
Processing Injection Moulding	melt temperature 270-290 °C mould temperature 40-80 °C
Storage	dry, protected from light not above 30°C