

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.4 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.4 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	3500 / 1500	MPa	ISO 527
Yield stress	80 / 50	MPa	ISO 527
Flexural modulus, 23°C	3300 / 1500	MPa	ISO 178
Flexural strength	125 / 55	MPa	ISO 178
Charpy impact strength, +23°C	85 / N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	80 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	5 / 8	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	4 / -	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	80 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Yellow Card available	yes / *	-	-
Burning behav. at thickness h	V-2 / *	class	IEC 60695-11-10
Thickness tested	0.4 / *	mm	-
Yellow Card available	yes / *	-	-
Oxygen index	32 / *	%	ISO 4589-1/-2
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	0.4	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (2)	0.8	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (3)	1.6	mm	-
Glow Wire Ignition Temperature (GWIT)	775	°C	IEC 60695-2-13
GWIT - thickness tested (1)	0.4	mm	-
Glow Wire Ignition Temperature (GWIT)	775	°C	IEC 60695-2-13
GWIT - thickness tested (2)	0.8	mm	-
Glow Wire Ignition Temperature (GWIT)	775	°C	IEC 60695-2-13
GWIT - thickness tested (3)	1.6	mm	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E11 / -	Ohm*m	IEC 62631-3-1
Electric strength	19.4 / -	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Density	1180 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	320	°C	-
Mold temperature	100	°C	-
Injection pressure	75	MPa	-

Characteristics

Processing

Injection Molding

Delivery form

Natural Color

Special Characteristics

Flame retardant, Halogen-free, Heat stabilized or stable to heat

Certifications

RoHS compliant

Applications

Electrical and Electronical

Regional Availability

Europe, Asia Pacific