

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.4	%	ISO 294-4, 2577
Molding shrinkage, normal	1.4	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	3200	MPa	ISO 527
Stress at break	85	MPa	ISO 527
Strain at break	5.5	%	ISO 527
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	5	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	4 -30	kJ/m ² °C	ISO 180/1A -
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	262	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	80	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	210	°C	ISO 75-1/-2
Vicat softening temperature, B	245	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn. Thickness tested	V-2 1.6	class mm	IEC 60695-11-10 -
Yellow Card available	yes	-	-
Burning behav. at thickness h Thickness tested	V-2 0.8	class mm	IEC 60695-11-10 -
Yellow Card available	yes	-	-
Electrical properties			
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2
Comparative tracking index	600	-	IEC 60112
Other properties			
Density	1140	kg/m ³	ISO 1183

Characteristics

Regional Availability

Europe