

Nylaforce® dyn B 50 Z

PA66-GF50

Brenntag AG

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	17500 / 12500	MPa	ISO 527
Tensile Strength	265 / 185	MPa	ISO 527
Strain at break	3.1 / 4.6	%	ISO 527
Charpy impact strength, +23°C	N / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	18 / -	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	200 / *	°C	ISO 75-1/-2
Other properties			
Density	1560 / -	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Processing humidity	≤0.1	%	-
Melt temperature	250 - 320	°C	-
Mold temperature	80 - 140	°C	-
Back pressure	2 - 8	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Pellets

Regional Availability

Europe