

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	20	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5500	MPa	ISO 527
Stress at break	95	MPa	ISO 527
Strain at break	3	%	ISO 527
Charpy impact strength, +23°C	48	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	5.5	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	165	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	210	°C	ISO 75-1/-2
Vicat softening temperature, B	170	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1350	kg/m ³	ISO 1183

Characteristics

Delivery form

Black

Regional Availability

Europe