

Product Texts

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31 kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® 70G35HSLX BK357 is a 35% glass fiber reinforced, heat stabilized, black polyamide 66 for injection molding.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.1 / *	%	ISO 294-4, 2577
^[C] Density of melt	1240	kg/m ³	-
^[C] Thermal conductivity of melt	0.24	W/(m K)	-
^[C] Spec. heat capacity of melt	2130	J/(kg K)	-
^[C] Ejection temperature	210	°C	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	11000 / 8000	MPa	ISO 527
^[C] Stress at break	210 / 140	MPa	ISO 527
^[C] Strain at break	3 / 5	%	ISO 527
^[C] Tensile creep modulus, 1h	* / 8500	MPa	ISO 899-1
^[C] Tensile creep modulus, 1000h	* / 6000	MPa	ISO 899-1
^[C] Charpy impact strength, +23°C	80 / 90	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	80 / 70	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	13 / 16	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	10 / 10	kJ/m ²	ISO 179/1eA
^[C] Puncture energy, +23°C	6 / -	J	ISO 6603-2

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	263 / *	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	70 / *	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	252 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	260 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	17 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	85 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn. Thickness tested	HB / * 1.5 / *	class mm	IEC 60695-11-10 -
^[C] Burning Behav. at thickness h Thickness tested	HB / * 0.7 / *	class mm	IEC 60695-11-10 -
^[C] Burning rate, FMVSS, Thickness 1 mm	30	mm/min	ISO 3795 (FMVSS 302)
^[C] Oxygen index	21 / *	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 1MHz	4.1 / 4.7	-	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	140 / 620	E-4	IEC 62631-2-1
^[C] Volume resistivity	1E13 / 1E9	Ohm*m	IEC 62631-3-1

[C] Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
[C]: CAMPUS			

Other properties	dry / cond	Unit	Test Standard
[C] Water absorption	5.5 / *	%	Sim. to ISO 62
[C] Humidity absorption	1.7 / *	%	Sim. to ISO 62
[C] Density	1410 / -	kg/m ³	ISO 1183
[C]: CAMPUS			

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Viscosity number	140 / *	cm ³ /g	ISO 307, 1157, 1628
[C]: CAMPUS			

Characteristics

Processing

Injection Molding

Delivery form

Pellets, Black

Additives

Lubricants, Release agent

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific, South and Central America