

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	50	g/10min	ASTM D 1238
Temperature	275	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength at Yield	169	MPa	ASTM D 638
Elongation at Break	2.5	%	ASTM D 638
Flexural Modulus	9310	MPa	ASTM D 790
Flexural Strength	276	MPa	ASTM D 790
Izod Impact notched, 1/8 in	107	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	3.2	mm	-
DTUL @ 264 psi	245	°C	ASTM D 648
Melting Temperature	260	°C	ASTM D 3418
Other properties			
Density	1400	kg/m ³	ASTM D 792

Characteristics

Delivery form

Black

Regional Availability

Europe, Asia Pacific

Certifications

RoHS compliant