

LUMID GP2330B(W)

PA66-GF33

LG Chem

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0065	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength at Break	191	MPa	ASTM D 638
Elongation at Break	3	%	ASTM D 638
Flexural Modulus	9308	MPa	ASTM D 790
Flexural Strength	280	MPa	ASTM D 790
Rockwell Hardness	R 122	-	ASTM D 785
Izod Impact notched, 1/8 in	123	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.75	mm	-
Coefficient of Thermal Expansion, MD	30.1	E-6/K	ASTM D 696
DTUL @ 66 psi	260	°C	ASTM D 648
DTUL @ 264 psi	250	°C	ASTM D 648
Melting Temperature	260	°C	ASTM D 3418
Electrical properties			
ASTM Data			
Dielectric Strength, Short Time	25	kV/mm	ASTM D 149
Dielectric Constant, 1 MHz	4	-	ASTM D 150
Volume Resistivity	1E16	Ohm*cm	ASTM D 257
Other properties			
Water Absorption, 24hr	0.7	%	ASTM D 570
Density	1380	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	4 - 5	h	-
Processing humidity	≤0.09	%	-
Melt temperature	270 - 295	°C	-
Mold temperature	80 - 110	°C	-
Zone 1	260 - 270	°C	-
Zone 2	270 - 285	°C	-
Zone 3	270 - 290	°C	-
Nozzle temperature	270 - 295	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	30 - 60	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America

Applications

Automotive, General Purpose