

**PlusTek RA300G6BK10**

PA66-GF30

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	8040	MPa	ISO 527
Tensile Strength	125	MPa	ISO 527
Strain at break	3.1	%	ISO 527
Izod notched impact strength, +23°C	7.9	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Other properties	Value	Unit	Test Standard
Water absorption	6	%	Sim. to ISO 62
Humidity absorption	2	%	Sim. to ISO 62
Density	1350	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.15	%	-
Mold temperature	70 - 120	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	260 - 280	°C	-
Zone 2	270 - 300	°C	-
Zone 3	280 - 300	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Black

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa