

**PlusTek PA302G6GR49**

PA66-GF30

Polyram

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.4</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>1.1</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>10700</b>	MPa	ISO 527
Tensile Strength	<b>190</b>	MPa	ISO 527
Strain at break	<b>4</b>	%	ISO 527
Flexural modulus, 23°C	<b>8600</b>	MPa	ISO 178
Flexural strength	<b>300</b>	MPa	ISO 178
Izod notched impact strength, +23°C	<b>22</b>	kJ/m <sup>2</sup>	ISO 180/1A
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>250</b>	°C	ISO 75-1/-2
<b>Other properties</b>			
Density	<b>1350</b>	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Processing humidity	<b>≤0.15</b>	%	-
Mold temperature	<b>80 - 90</b>	°C	-
Feed temperature	<b>60 - 70</b>	°C	-
Zone 1	<b>260 - 280</b>	°C	-
Zone 2	<b>260 - 280</b>	°C	-
Zone 3	<b>280 - 300</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Certifications**

RoHS compliant

**Special Characteristics**

U.V. stabilized or stable to weather

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa