

Product Texts

LNP THERMOCOMP RF006XXZ compound is based on Nylon 6/6 resin containing 30% glass fiber.

UL Yellow Card Link [E121562-101282588](https://www.ulprospector.com/121562-101282588)

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	1.5	%	ISO 294-4, 2577
ASTM Data			
Mold Shrinkage, MD	0.4	mm/mm	ASTM D 955
Mold Shrinkage, TD	1.5	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	8980	MPa	ISO 527
Izod impact strength, +23°C, 4mm	52	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	7	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	10680	MPa	ASTM D 638
Flexural Modulus	9440	MPa	ASTM D 790
Flexural Strength	235	MPa	ASTM D 790
Izod Impact notched, 1/8 in	58	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	646	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	243	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
ASTM Data			
DTUL @ 66 psi	265	°C	ASTM D 648
DTUL @ 264 psi	255	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	1.2	%	Sim. to ISO 62
Density	1390	kg/m ³	ISO 1183
Water Absorption, 24hr	0.69	%	ASTM D 570
Density	1400	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.25	%	-
Melt temperature	280 - 305	°C	-
Mold temperature	95 - 110	°C	-
Zone 1	265 - 275	°C	-
Zone 2	280 - 295	°C	-
Zone 3	295 - 305	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific