

Product Texts

LNP THERMOCOMP RF006XXH compound is based on Nylon 6/6 resin containing 30% glass fiber. Added features of this grade include: Healthcare.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.45	mm/mm	ASTM D 955
Mold Shrinkage, TD	1.45	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	10600	MPa	ISO 527
Stress at break	160	MPa	ISO 527
Strain at break	2.4	%	ISO 527
Flexural modulus	9400	MPa	ISO 178
Flexural strength	233	MPa	ISO 178
Izod impact strength, +23°C, 4mm	44	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	6	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	11420	MPa	ASTM D 638
Tensile Strength at Break	167	MPa	ASTM D 638
Elongation at Break	2.4	%	ASTM D 638
Flexural Modulus	9700	MPa	ASTM D 790
Izod Impact notched, 1/8 in	67	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	236	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	255	°C	ISO 75-1/-2
ASTM Data			
Coefficient of Thermal Expansion, MD	27	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	97.9	E-6/K	ASTM D 696
DTUL @ 264 psi	246	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.94	%	Sim. to ISO 62
Water Absorption, 24hr	0.64	%	ASTM D 570
Density	1410	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.25	%	-
Melt temperature	280 - 305	°C	-
Mold temperature	95 - 110	°C	-
Zone 1	265 - 275	°C	-
Zone 2	280 - 295	°C	-
Zone 3	295 - 305	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific