

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	25	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	6200	MPa	ISO 527
^[C] Stress at break	75	MPa	ISO 527
^[C] Strain at break	2	%	ISO 527
^[C] Charpy impact strength, +23°C	35	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	5	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	140	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	128	°C	ISO 306

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1330	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Special Characteristics

U.V. stabilized or stable to weather, Heat stabilized or stable to heat