

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	10500	MPa	ISO 527
Stress at break	185	MPa	ISO 527
Strain at break	2.8	%	ISO 527
Flexural modulus, 23°C	8200	MPa	ISO 178
Charpy impact strength, +23°C	55	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	9	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	250	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1360	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	255 - 290	°C	-
Mold temperature	70 - 100	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Special Characteristics

Heat stabilized or stable to heat