

Product Texts

Car industry, Household appliances, Electrical devices.

Flammability @3.2mm nom. thickn.	HB	-
Flammability @1.6mm nom. thickn.	HB	-
Flammability @0.8mm nom. thickn.	HB	-

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	30 / *	cm ³ /10min	ISO 1133
Temperature	270 / *	°C	-
Load	5 / *	kg	-
^[C] Molding shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	9400 / -	MPa	ISO 527
^[C] Stress at break	170 / -	MPa	ISO 527
^[C] Strain at break	3 / -	%	ISO 527
^[C] Charpy impact strength, +23°C	55 / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	7.5 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	250 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	260 / *	°C	ISO 75-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	5.5 / *	%	Sim. to ISO 62
^[C] Humidity absorption	1 / *	%	Sim. to ISO 62
^[C] Density	- / 1370	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Delivery form

Black

Applications

Automotive, Electrical and Electronical

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

Asia Pacific