

**Product Texts**

Starflam 525H BK0771 (formerly Vydyne® ECO525H BK0771) is a 25% glass reinforced PA66, heat stabilized, flame retardant that is halogen and red phosphorous free.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.6 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	9400 / 7000	MPa	ISO 527
<sup>[C]</sup> Stress at break	123 / 91	MPa	ISO 527
<sup>[C]</sup> Strain at break	2.5 / 3	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	59 / 60	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	55 / 52	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	8.7 / 10	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	7.5 / 7.9	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	237 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	255 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Electric strength	31 / 19	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Density	1400 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets, Black

**Special Characteristics**

Flame retardant, Halogen-free, Phosphorus-free, Heat stabilized or stable to heat

**Regional Availability**

North America, Europe, Asia Pacific