

**PlusTek PA323G5BK10**

PA66-GF25

Polyram

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.2</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.7</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>10600</b>	MPa	ISO 527
Tensile Strength	<b>146</b>	MPa	ISO 527
Strain at break	<b>2</b>	%	ISO 527
Izod notched impact strength, +23°C	<b>8.5</b>	kJ/m <sup>2</sup>	ISO 180/1A
<b>Thermal properties</b>			
<b>ISO Data</b>			
Burning behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.6</b>	mm	-
Burning behav. at thickness h	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>3.0</b>	mm	-
Glow Wire Flammability Index (GWFI)	<b>960</b>	°C	IEC 60695-2-12
GWFI - thickness tested (1)	<b>1.6</b>	mm	-
<b>Other properties</b>			
Water absorption	<b>5.7</b>	%	Sim. to ISO 62
Humidity absorption	<b>2</b>	%	Sim. to ISO 62
Density	<b>1590</b>	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Processing humidity	<b>≤0.1</b>	%	-
Mold temperature	<b>80 - 100</b>	°C	-
Feed temperature	<b>60 - 80</b>	°C	-
Zone 1	<b>265 - 280</b>	°C	-
Zone 2	<b>260 - 280</b>	°C	-
Zone 3	<b>280 - 300</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Black

**Special Characteristics**

Flame retardant

**Certifications**

RoHS compliant

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa