

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	60	g/10min	ASTM D 1238
Temperature	275	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data	Value	Unit	Test Standard
Tensile Strength at Yield	138	MPa	ASTM D 638
Elongation at Break	1.5	%	ASTM D 638
Flexural Modulus	7584	MPa	ASTM D 790
Flexural Strength	214	MPa	ASTM D 790
Izod Impact notched, 1/8 in	64.1	J/m	ASTM D 256
Thermal properties			
ASTM Data	Value	Unit	Test Standard
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	0.8	mm	-
DTUL @ 264 psi	245	°C	ASTM D 648
Melting Temperature	260	°C	ASTM D 3418
Other properties			
Value	Unit	Test Standard	
Density	1380	kg/m ³	ASTM D 792

Characteristics

Delivery form

Black

Certifications

RoHS compliant

Special Characteristics

Flame retardant

Regional Availability

Europe, Asia Pacific