

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	9500	MPa	ISO 527
Stress at break	120	MPa	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	8500	MPa	ISO 178
Flexural strength	260	MPa	ISO 178
Charpy impact strength, +23°C	50	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	9	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	9	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	240	°C	ISO 75-1/-2
Vicat softening temperature, B	240	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Other properties	Value	Unit	Test Standard
Density	1530	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	3	h	-
Melt temperature	260 - 280	°C	-
Mold temperature	70 - 90	°C	-

**Characteristics**

**Processing**  
Injection Molding

**Applications**  
Electrical and Electronical

**Special Characteristics**  
Flame retardant

**Regional Availability**  
North America, Europe, Asia Pacific, South and Central America

**Certifications**  
RoHS compliant