

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	<b>0.4 / *</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	<b>0.7 / *</b>	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>8300 / -</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break	<b>140 / -</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>3 / -</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>50 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eU

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>250 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	<b>260 / *</b>	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Water absorption	<b>4.8 / *</b>	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	<b>1.4 / *</b>	%	Sim. to ISO 62
<sup>[C]</sup> Density	<b>- / 1400</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Delivery form**

Natural Color

**Special Characteristics**

Heat stabilized or stable to heat