

AKROMID® A4 GF 25 black (1412)

PA66-GF25

Akro-Plastic GmbH

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	8600	MPa	ISO 527
Stress at break	165	MPa	ISO 527
Strain at break	3.5	%	ISO 527
Charpy impact strength, +23°C	70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	262	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	250	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Density	1320	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	320	°C	-
Mold temperature	100	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding, Profile Extrusion

Regional Availability

Europe, Asia Pacific

Delivery form

Black