

Bergamid™ NN-20GF/000 BLACK

PA66-GF20

Avient Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0075	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	135	MPa	ASTM D 638
Elongation at Break	4	%	ASTM D 638
Flexural Modulus	6000	MPa	ASTM D 790
Flexural Strength	220	MPa	ASTM D 790
Izod Impact notched, 1/8 in	75	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 264 psi	235	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1280	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	4 - 6	h	-
Mold temperature	65 - 85	°C	-
Zone 1	260 - 280	°C	-
Zone 2	260 - 280	°C	-
Zone 3	260 - 280	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Asia Pacific

Delivery form

Black