

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	1.2	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	80	MPa	ISO 527
Flexural modulus, 23°C	4200	MPa	ISO 178
Flexural strength	115	MPa	ISO 178

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	260	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	215	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1200	kg/m <sup>3</sup>	ISO 1183

## Characteristics

### Processing

Injection Molding

### Regional Availability

North America

### Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather