

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	1.0 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	4900 / 3000	MPa	ISO 527
<sup>[C]</sup> Stress at break	90 / 57	MPa	ISO 527
<sup>[C]</sup> Strain at break	4.7 / 8.8	%	ISO 527
Flexural modulus, 23°C	4500 / -	MPa	ISO 178
Flexural strength	145 / -	MPa	ISO 178
<sup>[C]</sup> Charpy impact strength, +23°C	65 / 79	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	14 / -	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	210 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Density	1200 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**  
Injection Molding, Blow Molding

**Features**  
Melt Strength

**Delivery form**  
Black

**Applications**  
Automotive

**Special Characteristics**  
Heat stabilized or stable to heat