

Product Texts

Product-nomenclature: ISO 16396-PA612,GF30,M1HR,C18-090

Product Attributes

Hydrolysis resistant, Improved alcohol resistance, Improved heat resistance, Improved UV resistance (outdoor use)

Markets

Automotive

Air intake systems, Compressed air systems, Hydraulic systems, Automotive electrical and electronics, lighting, Cooling and climate control, Fuel systems, Powertrain and Chassis, Interior, Exterior

Electricals & Electronics

Electrical appliances, Electrical equipment, Connectors, Mobile phones and other portable devices, Lighting

Industry & Consumer goods

Heating systems, Housewares, Hydraulics & Pneumatics, Mechanical Engineering, Power transmission, Sports & Leisure, Tools & Accessories

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	9500 / 7500	MPa	ISO 527
^[C] Stress at break	150 / 115	MPa	ISO 527
^[C] Strain at break	4.5 / 6.5	%	ISO 527
^[C] Charpy impact strength, +23°C	90 / 90	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	95 / 90	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	15 / 16	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	10 / 10	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	215 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	185 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 8.00 MPa	110 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	30 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	100 / *	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E10 / 1E10	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E11	Ohm	IEC 62631-3-2
^[C] Electric strength	36 / 36	kV/mm	IEC 60243-1
^[C] Comparative tracking index	- / 600	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	2 / *	%	Sim. to ISO 62
^[C] Humidity absorption	0.9 / *	%	Sim. to ISO 62

Grilamid 2DV-30H HI natural

PA612-GF30

EMS-GRIVORY | a unit of EMS-CHEMIE AG

[C] Density

1300 / -

kg/m³

ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Delivery form

Granules, Natural Color

Special Characteristics

Light stabilized or stable to light, U.V. stabilized or stable to weather, Heat stabilized or stable to heat

Chemical Resistance

Hydrolytically Stable

Applications

Automotive, Electrical and Electronical, Sports Equipment

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa