

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	30	g/10min	ISO 1133
Temperature	275	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	4200	MPa	ISO 527
Stress at break	90	MPa	ISO 527
Strain at break	10	%	ISO 527
Flexural modulus, 23°C	4000	MPa	ISO 178
Flexural strength	140	MPa	ISO 178
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	215	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	46	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	115	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	187	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	60	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	100	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)
Electrical properties			
ISO Data			
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1
Other properties			
Density	1170	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 12	h	-
Processing humidity	≤0.08	%	-
Melt temperature	250 - 270	°C	-
Mold temperature	40 - 80	°C	-

Characteristics**Processing**

Injection Molding

Features

Copolymer

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

Europe