

**Witcom PA66/6G/3L1**

(PA66+PTFE)-GF30

Wittenburg B.V.

**Product Texts**

15% PTFE

**Processing/Physical Characteristics****ISO Data**

	Value	Unit	Test Standard
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577

**Mechanical properties****ISO Data**

	Value	Unit	Test Standard
Tensile Strength	180	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	9500	MPa	ISO 178
Flexural strength	255	MPa	ISO 178
Izod impact strength, +23°C	85	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	13	kJ/m <sup>2</sup>	ISO 180/1A

**Thermal properties****ISO Data**

	Value	Unit	Test Standard
Temp. of deflection under load, 1.80 MPa	250	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	32	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Glow Wire Flammability Index (GWFI)	750	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.6	mm	-
Glow Wire Ignition Temperature (GWIT)	750	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1.6	mm	-

**Electrical properties****ISO Data**

	Value	Unit	Test Standard
Comparative tracking index	425	-	IEC 60112

**ASTM Data**

Surface Resistivity	1E12	Ohm	ASTM D 257
Volume Resistivity	1E13	Ohm*cm	ASTM D 257

**Other properties**

	Value	Unit	Test Standard
Water absorption	4.7	%	Sim. to ISO 62
Humidity absorption	1.4	%	Sim. to ISO 62
Density	1490	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Additives**

Lubricants

**Regional Availability**

Europe