

Product Texts

Base Polymer	Polyamide 66
Filler/Additive System	15 % glass fibres
Special Features	heat stabilised,easy release (demoulding),good flow
Typical Applications	various

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	5500 / 3300	MPa	ISO 527
^[C] Stress at break	- / 80	MPa	ISO 527
^[C] Strain at break	- / 13	%	ISO 527
^[C] Charpy impact strength, +23°C	30 / 63	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	5 / 6	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	244 / *	°C	ISO 75-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
Yellow Card available	yes / *	-	-
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Yellow Card available	yes / *	-	-

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1230 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Special Characteristics

Heat stabilized or stable to heat

Other text information**Injection molding**

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content 0,15 % max. moisture content
Processing Injection Moulding	melt temperature 280-300 °C mould temperature 80-120 °C
Storage	dry, protected from light not above 30°C