

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0075	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	96.5	MPa	ASTM D 638
Tensile Strength at Break	96.5	MPa	ASTM D 638
Flexural Modulus	3964	MPa	ASTM D 790
Izod Impact notched, 1/8 in	133	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	249	°C	ASTM D 648
DTUL @ 264 psi	232	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1200	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	73.9 - 85	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	288 - 299	°C	-
Mold temperature	65.6 - 104	°C	-
Zone 1	271 - 282	°C	-
Zone 2	277 - 288	°C	-
Zone 3	293 - 304	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Additives

Lubricants

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Regional Availability

North America