

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.0118	mm/mm	ASTM D 955
Mechanical properties	dry / cond	Unit	Test Standard
ASTM Data			
Tensile Modulus	5100 / 3900	MPa	ASTM D 638
Tensile Strength	120 / 80	MPa	ASTM D 638
Elongation at Break	4 / 8	%	ASTM D 638
Flexural Modulus	4800 / 3600	MPa	ASTM D 790
Flexural Strength	165 / -	MPa	ASTM D 790
Rockwell Hardness	R 113 / -	-	ASTM D 785
Izod Impact notched, 1/8 in	58.9 / 98.1	J/m	ASTM D 256
Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.8	mm	-
DTUL @ 66 psi	258	°C	ASTM D 648
DTUL @ 264 psi	242	°C	ASTM D 648
Melting Temperature	262	°C	ASTM D 3418
Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2
Electric strength	24 / -	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	-	IEC 60112
Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	1.95	%	ASTM D 570
Water Absorption, Equilibrium	7.1	%	ASTM D 570
Density	1220	kg/m ³	ASTM D 792

Characteristics

Processing

Injection Molding

Applications

Automotive

Delivery form

Black

Regional Availability

Asia Pacific