

Hylon® N1013L

PA66-GF13

Ravago Manufacturing Americas

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0065	mm/mm	ASTM D 955
Mechanical properties			
	dry / cond	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	117 / 82.7	MPa	ASTM D 638
Elongation at Break	3 / 7	%	ASTM D 638
Flexural Modulus	5520 / 2760	MPa	ASTM D 790
Flexural Strength	179 / 103	MPa	ASTM D 790
Rockwell Hardness	M 95 / M 80	-	ASTM D 785
Izod Impact notched, 1/8 in	64 / 110	J/m	ASTM D 256
Thermal properties			
	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-
Coefficient of Thermal Expansion, MD	27	E-6/K	ASTM D 696
DTUL @ 264 psi	243	°C	ASTM D 648
Electrical properties			
	dry / cond	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	20 / -	kV/mm	ASTM D 149
Volume Resistivity	1E15 / -	Ohm*cm	ASTM D 257
Other properties			
	Value	Unit	Test Standard
Water Absorption, 24hr	1	%	ASTM D 570
Density	1220	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Delivery form

Pellets, Natural Color

Additives

Lubricants

Features

Creep Resistance

Regional Availability

North America