

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	3	g/10min	ISO 1133
Temperature	275	°C	-
Load	0.325	kg	-
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	6200	MPa	ISO 527
Tensile Strength	100	MPa	ISO 527
Flexural modulus, 23°C	5700	MPa	ISO 178
Charpy impact strength, +23°C	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	260	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	250	°C	ISO 75-1/-2
Vicat softening temperature, B	250	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Other properties			
Density	1300	kg/m ³	ISO 1183
Moisture Content	0.15	%	-

Characteristics

Processing

Injection Molding

Delivery form

Natural Color

Additives

Flame retarding agent

Special Characteristics

Flame retardant, Heat stabilized or stable to heat

Applications

Electrical and Electronical

Regional Availability

Europe