

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.006</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Tensile Modulus	<b>5500 / 3500</b>	MPa	ASTM D 638
Tensile Strength	<b>120 / 80</b>	MPa	ASTM D 638
Tensile Strength at Break	<b>118 / 75</b>	MPa	ASTM D 638
Elongation at Break	<b>3 / 8</b>	%	ASTM D 638
Flexural Modulus	<b>5300 / 3000</b>	MPa	ASTM D 790
Flexural Strength	<b>190 / 140</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>48 / 52</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
UL 94 Flame rating	<b>HB</b>	-	UL 94
DTUL @ 264 psi	<b>230</b>	°C	ASTM D 648
Melting Temperature	<b>257</b>	°C	ASTM D 3418
<b>Electrical properties</b>			
	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Volume Resistivity	<b>1E16 / -</b>	Ohm*cm	ASTM D 257
<b>Other properties</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1210</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>4</b>	h	-
Processing humidity	<b>≤0.2</b>	%	-
Melt temperature	<b>260 - 280</b>	°C	-
Mold temperature	<b>65 - 120</b>	°C	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Natural Color

### Regional Availability

North America, Europe, South and Central America