

Bergamid™ NN-10GF/000 BLACK

PA66-GF10

Avient Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0105	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	2620	MPa	ASTM D 638
Tensile Strength	70	MPa	ASTM D 638
Elongation at Break	6	%	ASTM D 638
Flexural Modulus	3100	MPa	ASTM D 790
Flexural Strength	110	MPa	ASTM D 790
Izod Impact notched, 1/8 in	110	J/m	ASTM D 256
Thermal properties			
ASTM Data			
DTUL @ 264 psi	200	°C	ASTM D 648
Other properties			
Density	1170	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	4 - 6	h	-
Mold temperature	65 - 85	°C	-
Zone 1	260 - 280	°C	-
Zone 2	260 - 280	°C	-
Zone 3	260 - 280	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Asia Pacific

Delivery form

Black