

Product Texts

30% glass bead filled and heat stabilized PA 66

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	4500 / 25000	MPa	ISO 527
^[C] Stress at break	95 / 65	MPa	ISO 527
^[C] Strain at break	7.5 / 11	%	ISO 527
^[C] Charpy impact strength, +23°C	30 / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	4 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	90 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	215 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	230 / *	°C	ISO 306
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
Yellow Card available	yes / *	-	-
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	3.0 / *	mm	-
Yellow Card available	yes / *	-	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E11 / 1E8	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / >1E15	Ohm	IEC 62631-3-2
^[C] Comparative tracking index	450 / -	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1350 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Viscosity number	140 / *	cm ³ /g	ISO 307, 1157, 1628

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	280 - 310	°C	-
Mold temperature	60 - 100	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Granules

Regional Availability

North America, Europe, Asia Pacific, South and Central America,
Near East/Africa

Other text information

Injection molding

PREPROCESSING; **Pretreatment**

Predrying: 4-6h / 80°C

PROCESSING ;**Processing:**

Melttemperature	280 - 310	°C
Mouldtemperature	60 - 100	°C