

ESD C 280 FR UV

PA66-CF

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0015	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	13790	MPa	ASTM D 638
Tensile Strength	172	MPa	ASTM D 638
Flexural Modulus	11030	MPa	ASTM D 790
Flexural Strength	276	MPa	ASTM D 790
Izod Impact notched, 1/8 in	80.1	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	217	°C	ASTM D 648
Electrical properties			
ASTM Data			
Surface Resistivity	1000000	Ohm	ASTM D 257
Volume Resistivity	1000	Ohm*cm	ASTM D 257
Other properties			
Density	1470	kg/m ³	ASTM D 792
Moisture Content	0.2	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	4	h	-
Melt temperature	277 - 299	°C	-
Mold temperature	65.6 - 107	°C	-
Injection pressure	68.9 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Increased electrical conductivity, Flame retardant, U.V. stabilized or stable to weather