

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	30	g/10min	ISO 1133
Temperature	275	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	8700	MPa	ISO 527
Stress at break	155	MPa	ISO 527
Strain at break	2.5	%	ISO 527
Flexural modulus, 23°C	7900	MPa	ISO 178
Flexural strength	220	MPa	ISO 178
Izod impact strength, +23°C	60	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	13	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	262	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	60	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	250	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	255	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	30	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	70	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Glow Wire Flammability Index (GWFI)	650	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1

Other properties	Value	Unit	Test Standard
Density	1490	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 12	h	-
Processing humidity	≤0.08	%	-
Melt temperature	280 - 310	°C	-
Mold temperature	80 - 100	°C	-

Characteristics

Processing

Injection Molding

Additives

Lubricants

Regional Availability

Europe