

PENTAMID A GV20 GK10 E H black

PA66-(GF+GB)30

Pentac Polymer GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.5 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	7000 / 4800	MPa	ISO 527
Stress at break	130 / 70	MPa	ISO 527
Strain at break	3.4 / 5.2	%	ISO 527
Charpy impact strength, +23°C	70 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	9 / 7.5	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	200 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	225 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Other properties			
ISO Data			
Water absorption	5.2 / *	%	Sim. to ISO 62
Humidity absorption	1.8 / *	%	Sim. to ISO 62
Density	1350 / -	kg/m ³	ISO 1183
Material specific properties			
ISO Data			
Viscosity number	140 / *	cm ³ /g	ISO 307, 1157, 1628
Processing Recommendation Injection Molding			
ISO Data			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Processing humidity	≤0.13	%	-
Melt temperature	270	°C	-
Mold temperature	90	°C	-
Feed temperature	80	°C	-
Zone 1	270	°C	-
Zone 2	280	°C	-
Zone 3	285	°C	-
Zone 4	290	°C	-
Zone 5	285	°C	-
Injection pressure	65	MPa	-

Characteristics**Processing**

Injection Molding

Certifications

RoHS compliant

Delivery form

Pellets, Black

Applications

Encapsulation

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

Europe