

**AKROMID® A3 CGM 10/20 4 black (6967)**

PA66-(GF+CF)30

Akro-Plastic GmbH

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	<b>14500</b>	MPa	ISO 527
Stress at break	<b>190</b>	MPa	ISO 527
Strain at break	<b>2.2</b>	%	ISO 527
Charpy impact strength, +23°C	<b>65</b>	kJ/m <sup>2</sup>	ISO 179/1eU

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>262</b>	°C	ISO 11357-1/-3

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1330</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Melt temperature	<b>320</b>	°C	-
Mold temperature	<b>100</b>	°C	-
Injection pressure	<b>75</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Chemical Resistance**

General Chemical Resistance, Hydrolytically Stable

**Delivery form**

Black

**Applications**

Automotive

**Special Characteristics**

Increased electrical conductivity

**Regional Availability**

Europe, Asia Pacific