

XEBRID 1-C10-G20

PA66-(CF+GF)30

Xenia Srl

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	14500	MPa	ISO 527
Stress at break	200	MPa	ISO 527
Strain at break	2.3	%	ISO 527
Flexural modulus, 23°C	11500	MPa	ISO 178
Flexural strength	295	MPa	ISO 178
Izod impact strength, +23°C	57	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	8	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	7 -30	kJ/m ² °C	ISO 180/1A -
Thermal properties			
ISO Data			
Temp. of deflection under load, 8.00 MPa	205	°C	ISO 75-1/-2
Vicat softening temperature, B	250	°C	ISO 306
Electrical properties			
ISO Data			
Volume resistivity	0.5	Ohm*m	IEC 62631-3-1
Surface resistivity	10000	Ohm	IEC 62631-3-2
Other properties			
Density	1330	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	6 - 8	h	-
Melt temperature	260 - 275	°C	-
Mold temperature	85	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe