

**LUVOCOM 1-0889-2**

PA66-(CF+GF)

LEHVOSS Group

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	<b>0.3</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	<b>12500</b>	MPa	ISO 527
Tensile Strength	<b>195</b>	MPa	ISO 527
Flexural modulus, 23°C	<b>10500</b>	MPa	ISO 178
Charpy impact strength, +23°C	<b>55</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>245</b>	°C	ISO 75-1/-2
Burning behav. at thickness h	<b>HB</b>	class	IEC 60695-11-10
<b>Electrical properties</b>			
<b>ISO Data</b>			
Surface resistivity	<b>100000</b>	Ohm	IEC 62631-3-2
<b>Other properties</b>			
Density	<b>1320</b>	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>75</b>	°C	-
Pre-drying - Time	<b>6 - 16</b>	h	-
Processing humidity	<b>≤0.1</b>	%	-
Melt temperature	<b>290</b>	°C	-
Mold temperature	<b>90 - 120</b>	°C	-
Zone 1	<b>290 - 310</b>	°C	-
Zone 2	<b>290 - 310</b>	°C	-
Zone 3	<b>290 - 310</b>	°C	-
Nozzle temperature	<b>280 - 300</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Black

**Special Characteristics**

Increased electrical conductivity, Heat stabilized or stable to heat

**Applications**

Automotive, IT / Business Machine, Electrical and Electronical

**Regional Availability**

North America, Europe, Asia Pacific