

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.007	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.0085	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	5500	MPa	ASTM D 638
Tensile Strength	100	MPa	ASTM D 638
Flexural Modulus	4800	MPa	ASTM D 790
Flexural Strength	160	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 66 psi	210	°C	ASTM D 648
DTUL @ 264 psi	200	°C	ASTM D 648
Melting Temperature	222	°C	ASTM D 3418

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Dielectric Strength, Short Time	22	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.02	-	ASTM D 150
Dielectric Constant, 1 MHz	3.5	-	ASTM D 150
Volume Resistivity	1E14	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	1.2	%	ASTM D 570
Density	1270	kg/m³	ASTM D 792

**Characteristics**

**Applications**

Automotive

**Regional Availability**

North America, Asia Pacific