

Product Texts

LNP LUBRICOMP RFL22E compound is based on Nylon 6/6 resin, containing 10% glass fiber and 10% PTFE. Added features of this grade include: Internally Lubricated, Wear Resistant, Easy Moulding

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4400	MPa	ISO 527
Yield stress	95	MPa	ISO 527
Strain at break	2.7	%	ISO 527
Flexural modulus	4500	MPa	ISO 178
Izod impact strength, +23°C, 4mm	25	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	4	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	236	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	256	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	42	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	100	E-6/K	ISO 11359-1/-2
Glow Wire Ignition Temperature (GWIT)	675	°C	IEC 60695-2-13
GWIT - thickness tested (2)	2	mm	-

Other properties	Value	Unit	Test Standard
Density	1280	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.25	%	-
Melt temperature	280 - 305	°C	-
Mold temperature	95 - 110	°C	-
Zone 1	265 - 275	°C	-
Zone 2	280 - 295	°C	-
Zone 3	295 - 305	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific